

noted that there are two holes in the front of the nose-piece, which are so placed that a rod may be used to drive off the locating rings when changing over the fixture for another size of work. This fixture is simple and comparatively inexpensive,

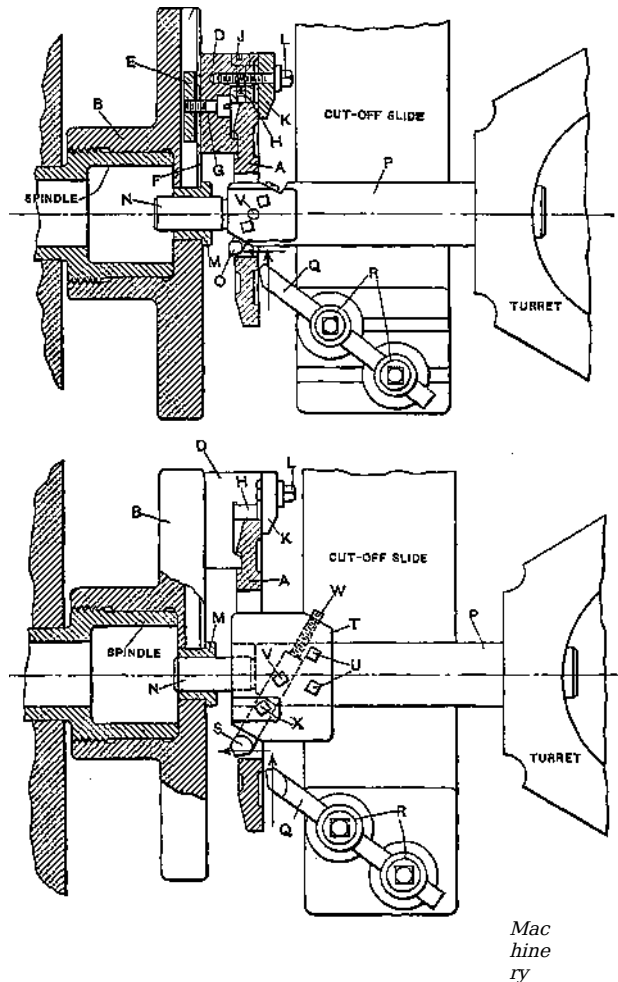


Fig. 2. Fixture for Holding Bevel-gear Blanks of Various Sizes

yet it is adapted for use on four pieces of work of different sizes and the changes required are of such a nature that they may be performed quickly so that there is very little loss of time. It may further be noted that the boring tool is the same in